

## ADJUSTABLE HEADER KIT INSTALLATION

**Please Read And Follow All Installation Instructions Carefully**

**Tools & Materials Needed:**

- DegaBond 948 Adhesive
- Measuring device
- Drill (Recommended) or hammer
- Screws or nails
- Caulking
- Paint

Note: Hand or power saw will be required if header sizes need to be adjusted.

**Important Information:**

Use only DegaBond 948 Adhesive (Part #33333) and mechanical fasteners (screws or nails) to install the header.

Call your local dealer with any questions.

### Step 1. Determine the Unit Dimension (Fig. 1)

(If vertical trim is desired it should be installed prior to the header, see Focal Point trim installation for additional details)

### Step 2. Trim Header Pieces (Fig. 3)

Trim left and right header pieces so the breast board (see figure 2) dimension matches the total unit dimension (including vertical trim)

### Step 3. Apply Adhesive

On the backside of the headers, apply a 1/4" bead of polyurethane adhesive around the entire perimeter

### Step 4. Fasten Headers into Place

Countersinking and the use of a pilot hole are recommended. Headers can be installed over Masonry or Siding. When installing over siding, drill a pilot hole thru the header into the siding. Before fastening the header, enlarge the pilot hole in the siding to 1/4" larger than the fastener. (this will allow the siding to expand and contract beneath the header and prevent the siding from buckling)

### Step 5. Fasten Keystone (Fig. 4)

Apply some polyurethane adhesive to the back of the profiled keystone. Set the keystone into place at the center of the unit covering the seam created by the left and right header halves. Apply one fastener thru the top of the keystone (an additional fastener may be required)

### Step 7. Finish Header

Patch screw holes (use spackle or auto putty "bondo"). Caulk around keystone and along the top of header where it meets the wall surface. Paint using a high quality finish paint.

